

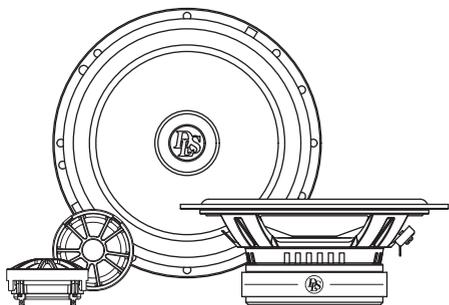
CRPP-U6.25

User Manual

Universal 4 Ohm 2-way Component kit



CRUISE



Welcome to DLS!

Thank you for purchasing DLS Cruise CRPP-U6.25 2-way component kit. For us, it's all about the sound experience. We care deeply about sound and construction quality. In order for your experience to be as optimal as possible, it is important that you fully read this manual, preferably before you start your installation. Keep the manual in a safe and accessible place for future reference.

Your speakers must be installed correctly in order to work as intended. Make sure you have all necessary tools nearby before starting and that you are completely confident in how to proceed. If you feel the slightest uncertainty; feel free to take the help of an experienced installer or a car audio dealer.

Warranty

This component kit is covered by warranty, depending on the conditions in the country where it is sold. If the woofer is returned for service, please include the original dated receipt with the product.

DECLARATION OF CONFORMITY

DLS plug and play speakers for vehicles are manufactured in accordance with the EU directive EEC 95/54 (72/245/EEC) and are marked with the approval number. They are also marked in accordance with the WEEE-directive 2012/19/EC. The products are also produced in accordance with the EU RoHS directive 2015/863/EU.

DLS CRUISE CRPP-U6.25

Content

Welcome	1
Included parts	2
Pre-installation	2
General Info	2
Installation	2
Disclaimer	2
Remove Door Panel	2
Remove Woofer	3
Mount DLS Woofer	3
Door Insulation (optional)	4
Remount Door Panel	4
OEM tweeter replacement	5
Angled surface tweeter mounting	6
Surface tweeter mounting	6
Recessed tweeter mounting	6
Crossover installation and settings	7
Running-in Time	7
DLS Support	7
Installation Tips	8
Custom Baffle Installation	8
Speaker Polarity	8
Wiring Diagram	9
Specifications	10
Dimensions	11
Product Markings	14

DLS speakers are engineered by DLS Sweden,
a part of:

Winn Scandinavia AB

Idrottsvägen 37 - SE-702 32 Örebro - Sweden

Tel: +46 19 20 67 65 - E-mail: info@dls.se

www.dls.se

Designed & Sound tuned in Sweden.



Included parts

Included products:

- 2pcs Woofers
- 2pcs Tweeters
- 2pcs Crossovers

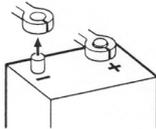
Included in box:

- 16pcs Screws (12pcs M4, 4pcs M3)
- 4pcs Fork terminals
- 4pcs Flat pin connectors
- 6pcs Housing adapters (angled, surface & recessed)
- 2pcs Four-leaf clover foams for tweeter
- 4pcs Adhesive foam pads
- 2pcs Adhesive for tweeter angled adapter
- 1pc Sealing compound
- 2pcs Speaker grills
- 1pc PRY tool • 1pc Manual

Pre-installation

Disconnect Battery

Before you start the process of replacing speakers, disconnect and secure the negative terminal from your battery/power source. This will prevent the risk of damaging yourself or the products. Place the disconnected terminal in a secure and isolated location away from any possible connection belonging to the battery/power source system.



General Info

Sound systems may vary in size and impedance of the door speaker and the installed tweeters. Before you start the assembly, make sure that your vehicle has the same size and impedance as this 2-way component kit. The installation process may vary depending on the car model, factory options and other factors.

Take care when removing door panels, A-pillars or side mirror panels. Use a plastic PRY tool to avoid marks on panels and damaging the plastic clips.

In many vehicles there are factory locations for tweeters that you can use for installation. If this is impossible, try to install the tweeter close to the bas/midrange driver. The tweeter can also be installed on the dashboard, or recessed in the door with the accessories coming with the tweeters.

Installation

Disclaimer

Below is the assembly process for a typical application of the DLS CRPP-U6.25 component kit in place of factory door speaker and tweeter. CRPP-U6.25 is a fully universal component kit, your way of installing the speakers will vary depending on your vehicle and chosen application.

Remove Door Panel

Disassemble the car door by removing the door panel cover.



Typically the clips/screws are located around the perimeter of the door panel; however this varies depending on the vehicle. Sometimes they are hidden under a plastic cover or behind another panel which can be removed using the included pry tool.



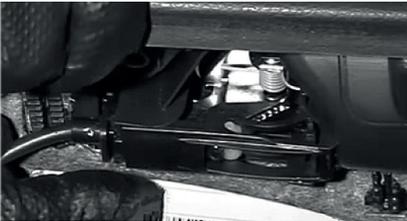
Unscrew any screws and store them in a safe place for later use when reinstalling the door panel.



Loosen the door panel by inserting the pry tool between the panel and the door. Pry the door panel gently, but firm, outward to release the clips.

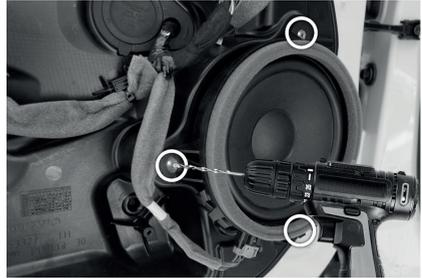


When the door panel is loose, start by softly lifting the panel straight up to remove it.



There are often several electrical and mechanical connectors installed in the door panel. Disconnect any connections and remove the door panel.

The speaker itself is usually fixed with screws, clips or rivets. Rivets need to be removed using a 4mm drill bit. Loosen any clips/screws/ rivets and the speaker will come loose.



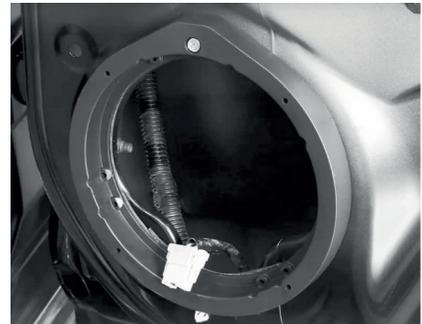
Remove Woofer

Start by disconnecting the factory speaker connector. In some cases, the speaker connector is located at the rear of the speaker, in which case the speaker needs to be removed from the door first.



Mount DLS Woofer

In most cases, the factory speaker will have a built-in spacer ring and a different bolt pattern than the DLS speaker. To safely mount the DLS speaker, speaker adapter rings are available separately for most vehicles. Install the speaker adapter ring in place of the factory speaker, either using the same size rivets or using the factory screws/clips.





The next step is to connect the speaker. This is often done by cutting the factory harness and installing the provided crimp terminals onto the factory wire, which are in turn installed on the speaker terminals. If you want to avoid modifying the factory harness, speaker adapter harnesses are available separately for most vehicles, in which case the positive and negative wire is clearly marked. Make sure the DLS speaker is connected with the correct polarity to avoid phasing issues.



Finally, install the DLS speaker in the speaker adapter ring using the provided screws.

Door Insulation (optional)

To achieve an optimal performance from the installed sound system in your vehicle, DLS recommends to complement your installation with separately purchased insulation/sound deadening material.

A good place to start is on the outer skin of the door, the inner sheet metal inside the door and the door panel itself. Using insulation/sound deadening prevents vibrations and rattling and other disturbing noises from plastic details in the doors. The result is less road noise, a quieter car environment along with an increased midbass output and cleaner midrange response. This allows your sound system to deliver the natural DLS sound of high quality for you to enjoy.

Please note that any included or separately purchased insulation material should not be installed in a way that risks interfering with the speaker's ventilation or moving parts. If you need help deciding what type of door insulation material you should use or how to install it properly, ask your DLS retailer for info and guidance.

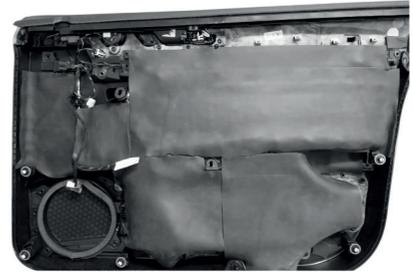
Insulation is usually installed in two parts: sound deadening with butyl mat and sound insulation with a thicker, sound absorbing mat.

Below you can view examples of two types of soundproofing that is commonly used. **NOTE!** The sound proofing material shown in the examples are not included with the component kit, they are purchased separately.

Door with outer skin and inner sheet metal covered with sound deadening mat:



Door panel with sound isolating foam:



Remount Door Panel

Start the reassembly of the door panels. Follow this manual in reverse order. Reconnect all cables. Connect all plugs to the door panel, reconnect the door handle cable, place the door cover from the top by the window seal and push it down gently. Make sure the clips align with their holes and can engage. Give the door panel a push by the hand to attach to the clips. Mount and fasten all screws/bolts at the correct places.

Hint!

Take care when installing the door panel, to make sure no wires get squeezed and/or pressed against the woofer when it's installed in the door frame.

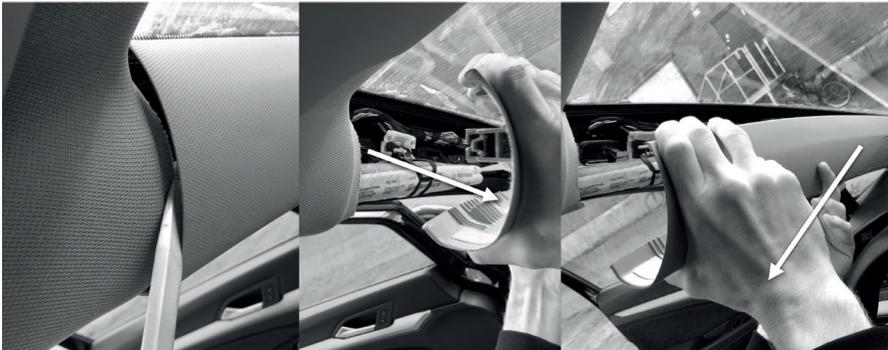


OEM tweeter replacement

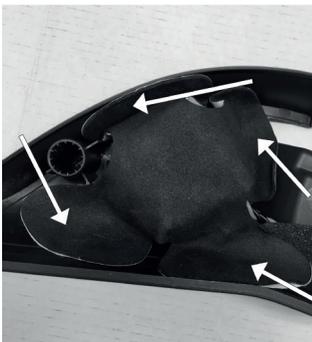
Locate the tweeter - either in the A-pillar, by the side mirror or in the door by the handle.



Start by removing the tweeter covers. Use plastic pry tools and be careful, there can be air-bags behind the A-pillar. The first clip can be hard to remove. Take it easy and use minimal force. The instructions below shows how to remove the A-pillar tweeter.



Un-plug the cable harness and unscrew or unsnap the old tweeter from the bracket or panel. Remove the OEM tweeter and replace it with the DLS tweeter. The recessed housing adapter can also be used for the assembly.



Use the four-leaf clover foam to secure the tweeter on the back of the A-pillar or door panel. Remove the protecting plastic sheet from the adhesive and make sure the tweeter is fixed in a safe way.



For some models, the four-leaf clover foam needs to be adapted. Use a sharp scissor to modify it.



Angled surface tweeter mounting

For angled surface mounting use the angled housing adapter. The adapter consists of two parts, front ring and angled back cover. Start by putting the tweeter inside of the front ring. There are two guide tracks in the front ring that fit with the two guide lines on the tweeter. Then put the angled back cover in place. There is one guide pin in the front ring that goes into the angled back cover guide track. Push the two parts together. The cable goes through the hole in the rear side of the angled surface mounting adapter.

Surface tweeter mounting

Drill a hole with a diameter of 45mm in the door panel. The surface mounting adapter consists of two parts, front ring and back cover. Start by putting the tweeter inside of the front ring. There are two guide tracks in the front ring that fit with the two guide lines on the tweeter. Then put the back cover in place. Start by pulling the cables through the hole in the bottom of the back cover. There is one guide pin in the front ring that goes into the back cover guide track. Push the two parts together.

Attach the tweeter with surface mounting adapter into the door panel.

Use the four-leaf clover foam to secure the tweeter on the back of the door panel. Remove the protecting plastic sheet from the adhesive and make sure the tweeter is fixed in a safe way.

Recessed tweeter mounting

This type of installation is used when the factory speaker locations accommodate speakers in size of 2-4inches in diameter. This recessed housing adapter works like a bridge over the bigger installation hole. Install the DLS tweeter into the recessed mounting adapter by snap it into place. There are three hooks in the recessed mounting adapter that hold the tweeter in place. The adapter is fixated with screws or glue into the speaker location.

Crossover installation and settings

NOTE! If there is no active crossover or DSP being used for setting crossover frequencies and slopes for the tweeter, the included passive crossover must be used!

Connect the tweeter and crossover together with the pre-terminated connectors. Use the included adhesive foam pads to secure the crossover cables on the planned surface/panel.

DLS recommend using active crossover settings for the CRPP-U6.25 woofer to get increased power handling and durability.

- High pass filter: 60 - 100 Hz
- Low pass filter: 3500 Hz - 5kHz



See the following page regarding crossover settings for the CRPP-U6.25 tweeter level.



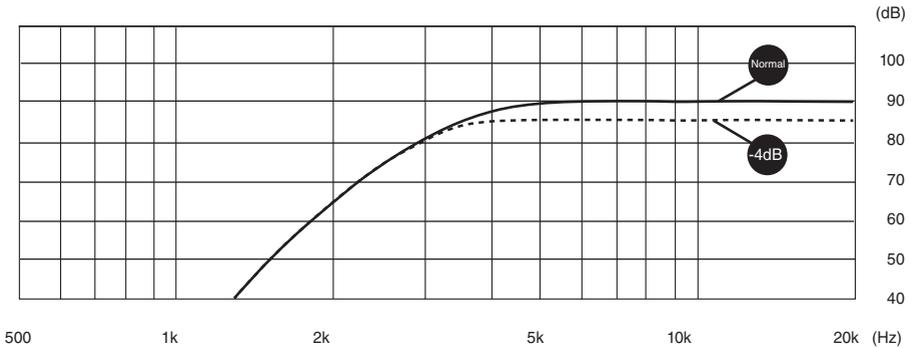
Crossover Settings

Tweeter Level

The yellow cable loop is a tweeter level selection, enabling fine tuning of the high-frequency sound.

- Closed loop = -4dB (Shown in the picture below)
- Open loop = Normal (Shown in the picture below)

By closing the loop as shown in the picture above, the tweeter gets less power in the higher frequencies, making the sound seem less intense. We recommend using the closed loop setup in installations where the factory tweeters are angled towards the listening position.



Running-in Time

The component kit will perform at its best after 15-20 hours of running-in time. The running-in time can be played with a tone, or by just playing music like usual.

Start your listening at a moderate level and increase the volume as time goes by. After 15-20 hours of listening the performance and characteristics will be as intended.



DLS Support

For technical assistance, ask your car audio dealer where the product was sold or the distributor in your country. You can always contact the DLS Support in Sweden via e-mail: info@dls.se. For more information regarding DLS and our products, visit our website: www.dls.se. We follow a policy of continuous advancement in development. For this reason, all or part of specifications and designs may be changed without prior notice.

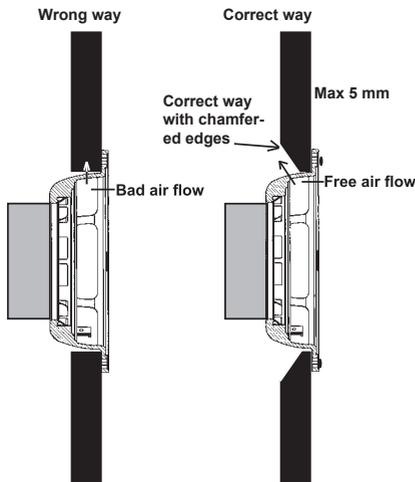


Installation Tips

Custom Baffle Installation

If you want to improve the sound reinforcement in your installation, you can use a baffle of MDF-board or similar. For door placements, there are normally speaker rings that have to be used to make the speaker fit.

It is very important that the custom baffles are stable and fastened properly, but it is just as important that its shaped in a way that the driver is allowed to "breathe" correctly. Bass reproduction will be enhanced when the air flow is free.



Speaker Polarity

Make sure you connect the cables with correct polarity on the speaker terminals. Observe the markings and size differences on the connectors.

Speaker phasing

To ensure that the CRPP-UW64 woofers are connected with the correct polarity (phase), you can easily check the phase using a 1.5 V battery.

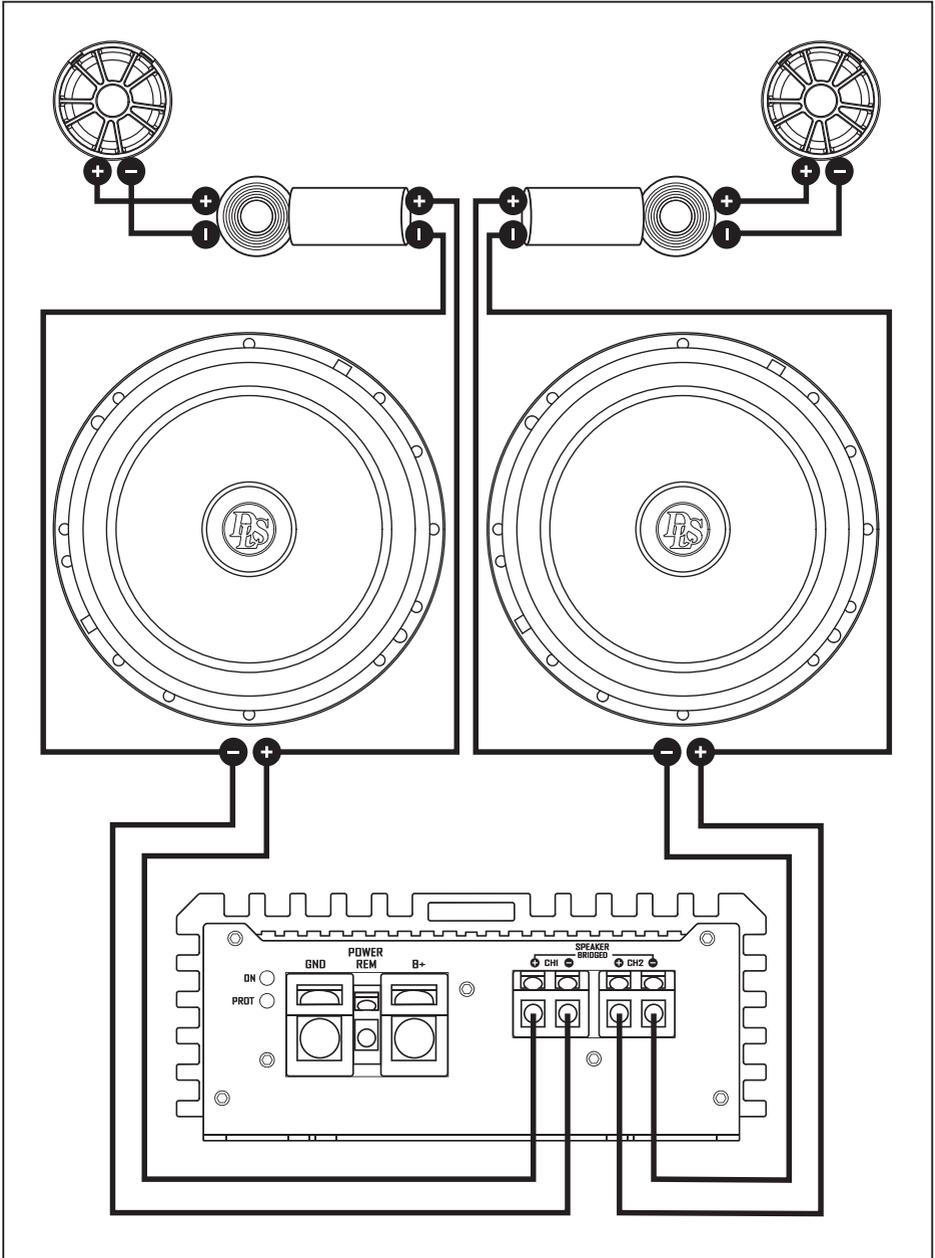
Connect the battery's positive and negative pole to the speaker cable. If the speaker is correctly connected the cone should move outwards. This needs to be tested on all left/right pairs to make sure all drivers are in phase with each other.

Note!

Do not use this testing method on tweeters or other low excursion drivers without a correctly connected high pass crossover.



Wiring Diagram





Specifications

DLS Cruise CRPP-U6.25 Component Kit

Technical Specifications

Size	6.5" / 165 mm woofer and 1" / 25 mm tweeter
RMS Power	100 W
MAX Power	200 W
Impedance	4 Ohm
Sensitivity	90 dB 1W/1m
Freq. range	55 Hz - 25 kHz
Crossover	4800 Hz 12 dB / Oct with Mundorf® caps

DLS Cruise CRPP-UW64 Woofer

Technical Specifications

Size	6.5" / 165 mm
RMS Power	100 W
MAX Power	200 W
Impedance	4 Ohm
Sensitivity	86.8dB 1W/1m
Freq. range	55 Hz - 5 kHz
Voice Coil Size	1" / 25 mm
Voice Coil Material	CCAW voice coil with Kapton® former
Basket	Euro-DIN ventilated reinforced steel frame
Magnet	High grade ferrite with ventilated back plate
Cone	Glass Fiber
Dust cap	Santoprene® rubber dust cap
Spider	Nomex® with woven tinsel leads
Terminal	Twin terminal

Electro-Acoustic Parameters

Re	3.2 Ohm
Fs	63.2 Hz
Mms	15.8 g
Cms	0.399
Vas	10.9 L
Qts	0.66
Qes	0.89
Qms	2.512
Bl	4.74 Tm
Spl	86.8 dB 1W/1m
Sd	139 cm ²

DLS Cruise CRPP-UT25 Tweeter

Technical Specifications

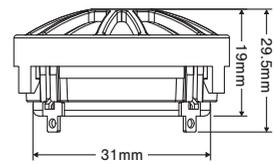
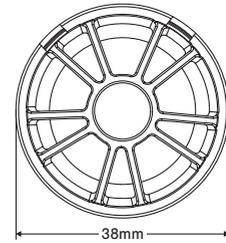
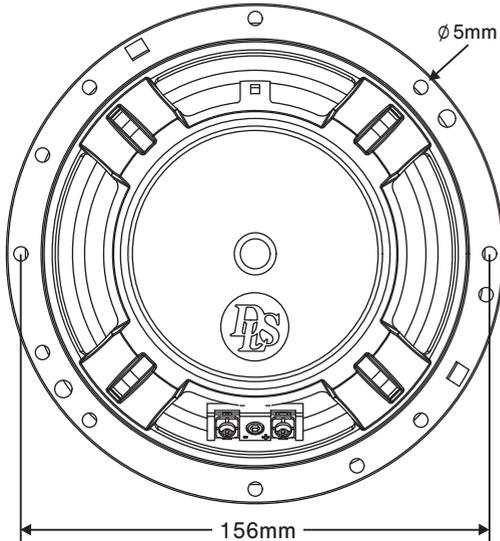
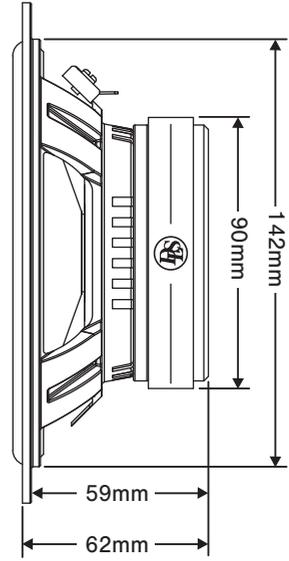
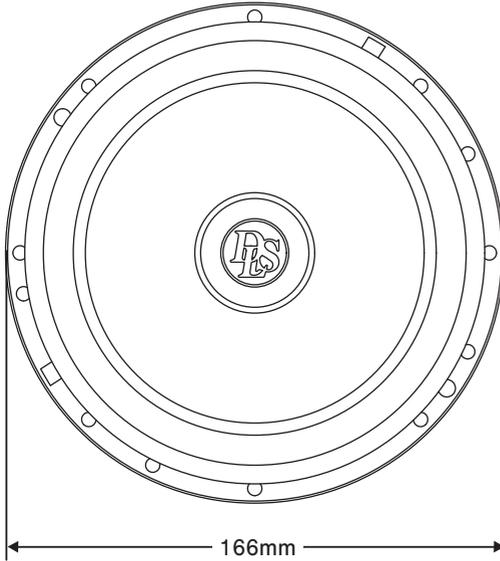
Size	1" / 25 mm
RMS Power	50 W
MAX Power	100 W
Impedance	4 Ohm
Sensitivity	94dB 1W/1m
Freq. range	2 kHz - 25 kHz
Voice Coil Material	CCAW voice coil with aluminum former
Frame	Glass Fiber Reinforced ABS
Magnet	Neodymium with copper shorting ring and ventilated back plate
Cone	Natural silk dome with internal damping pad
Crossover	Mundorf® caps, Max resistors, Air coil, hard wire
Attenuation L-pad	-4 dB / 0 dB level

Electro-Acoustic Parameters

Re	3.4 Ohm
Fs	1950 Hz
SPL	94 dB 1W/1m

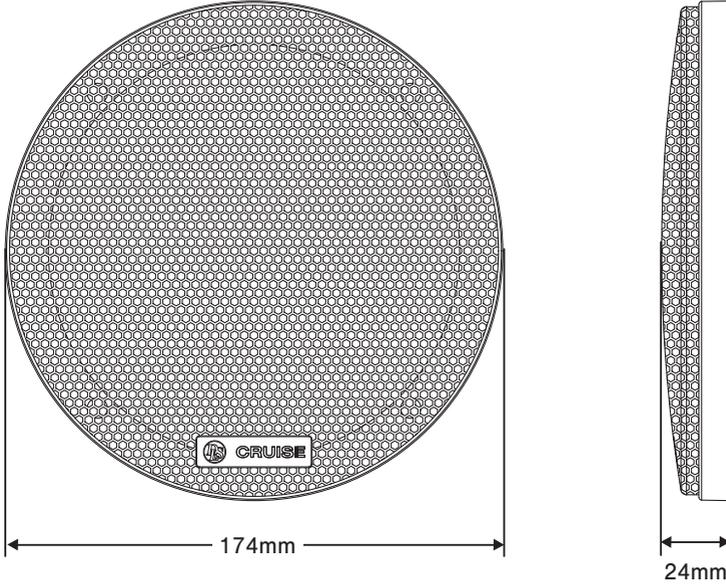


Dimensions



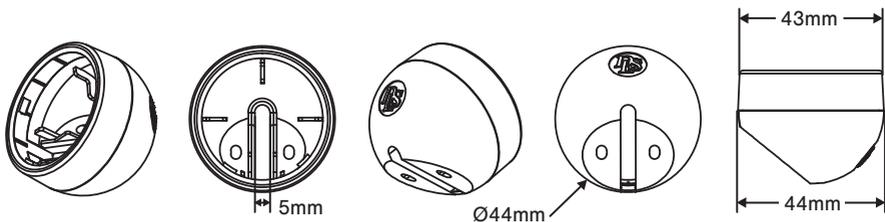


Dimensions

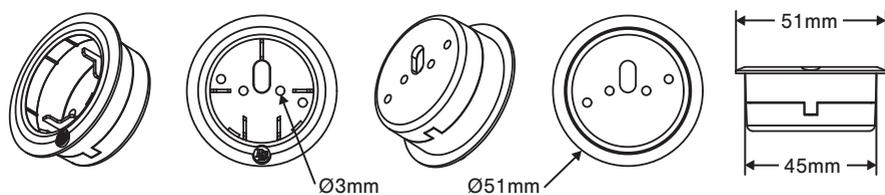




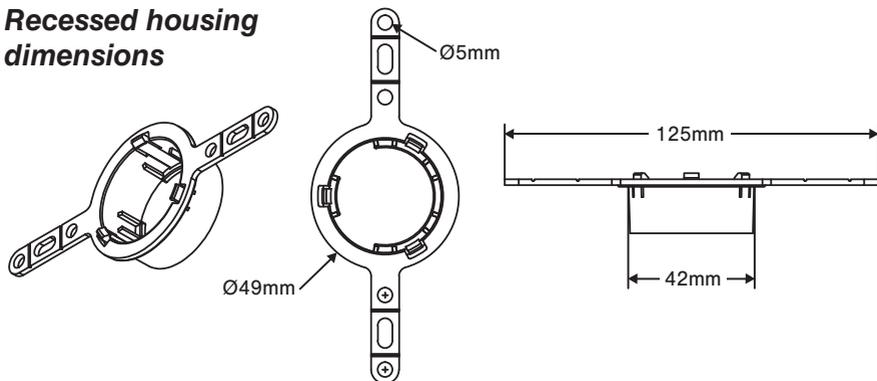
Angled housing dimensions



Surface housing dimensions



Recessed housing dimensions





Product Markings



The crossed-out wheelee bin symbol means that the product, literature and packaging included must be taken to separate collection at the end of their working life. Do not dispose of these products as unsorted municipal waste: take them for recycling. For info on your nearest recycling point, check with your local waste authority.



This product has been granted with the CE certification mark to show that the product follows the health, safety, and environmental protection standards for products sold within the European Economic Area (EEA).



DLS products comply with the relevant provisions of the RoHS Directive for the European Union. In common with all Electrical and Electronic Equipment (EEE) the product should not be disposed of as household waste. Alternative arrangements may apply in other jurisdictions.



DLS is a global partner of the European Mobile Media Association, an organisation that focus on promoting the custom made mobile media installations to consumers.

We follow a policy of continuous advancement in development. For this reason all or part of specifications & designs may be changed without prior notice. We reserve for possible typos, factual or numeric errors that may have been printed on any products, package designs, user manuals and/or other included accessories.



CRUISE